

Master/Slave setting and Remote Operation

In this setup is Unit1 the Master, Unit2 is Slave1, Unit3 is Slave2, Unit4 is Slave3 and Unit5 is Slave4. Unit6 is not used in the Master/Slave setup.

- Each Unit has a unique number from 1~6 that is FIXED set in the VPN settings in the router, bold highlighted in this document.
- Each unit can be setup by the user to be a Master, Slave1, Slave2, Slave3 or Slave4 by setting the red marked IP number in the touchscreen.
 Master IP : 10.0.10.210
 Slave1 IP : 10.0.10.211
 Slave2 IP : 10.0.10.212
 Slave3 IP : 10.0.10.213
 Slave4 IP : 10.0.10.214
- To use the Remote app for Window PC, Apple or Android, make sure you use the same red marked IP address as the VPN settable address in this overview. This is independant of the Master/Slave IP settings.

EXAMPLE: If you want to make System Unit 3 the Master, you only need to change the red marked 212 in the screen into 210.

If you also want to operate this Master from Remote, you need to use IP 10.23.3.210 in the remote App.

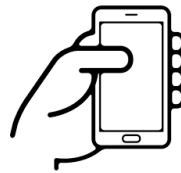
The Company network ETH is used in case of service and need to be connected to the DHCP network. This enables the CasCade service engineer to service and support the system remotely.

The nr. 23 in the VPN IP is a customer dependant number and will differ for each customer.



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Download the App from the app-store or play-store.
 Search for "pro-face remote HMI".



In this example you need to use:
 IP 10.23.1.210 for the Master
 IP 10.23.2.211 for Slave 1
 IP 10.23.3.212 for Slave 2
 IP 10.23.4.213 for Slave 3
 IP 10.23.5.214 for Slave 4
 IP 10.23.6.215 for Unit 6